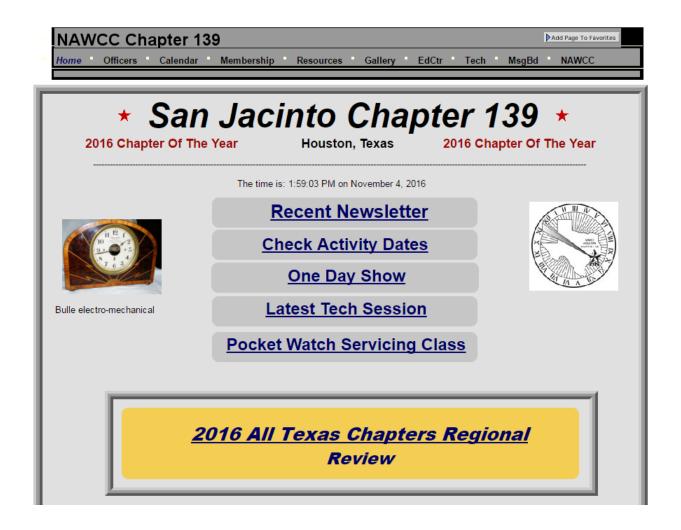
Chapter 139 Online Resources

Shaun Clarke NAWCC San Jacinto Chapter 139

Chapter 139 Website

http://www.chapter139.com/



Chapter 139 Website Homepage

- Newsletter "San Jacinto Star"
- Schedule of Activities/Calendar
- One Day Show photos and write-ups
- Tech Session photos and write-ups
- Regional photos and write-ups

Chapter 139 Website Information



- Officer/Director Contacts
- Membership information
- Resources / Suppliers
- Message Board
- Links to NAWCC

Chapter 139 Website Presentations and Educational Topics

- Under **EdCtr** → Chapter Presentations/Educational Topics
- 1. Timepieces of Famous Historical Figures
- 2. Making Small Screws For Clocks
- 3. Making A Rack
- 4. Gear Cutting 101
- 5. A Brief Study Of Finials
- 6. One Piece Barrel Repair
- 7. Mercury Hazard Awareness
- 8. Assessing Pocket Watch Problems
- 9. A Better Way to Repivot
- 10. Tim Glanzman's Pivot Polishing
- 11. E. Howard Tower Clock Renovation
- 12. Determining Pocket Watch Quality
- 13. History of the Rockford Watch Company
- 14. Clock Gear Teeth Repair
- 15. Restoration of Lenzkirch Clock Case
- 16. The Great American Novelty Clock Invention (Plato Clock)
- 17. Show & Tell by the Chapter 2012 Board Members
- 18. The Father of the Modern Grandfather Clock
- 19. History Of Bulle Clocks and Making Suspension For Just About A Buck



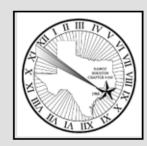
Chapter 139 Website Technical

Tech Sessions

Schedule: These sessions occur on the 2nd Saturday of each month.

Hours: 8AM to 12:00PM (end time may vary)

(It will not take place if it interferes with another Texas Chapter activity)



Location: It is held at Turn-Key Coatings, 8411 Rannie Road, Houston, Texas 77080 (just off of House tead Highway and near Bingle). Detailed directions

The space is being donated by fellow member and company owner Tim Glanzman

Activity: Bring any clock, watch or horologically related item to the session. Ask any question on any horological topic or give advice. Bring whatever tools you think you might need. Host members usually have tools to assist or investigate projects but not to give out long term.

Assessories such as desk lights and extension cord, paper towels, and doughnuts should be considered. Just kidding, you could bring kolaches or anything else. No project?

Just come by, visit and consider it a mental session.

Presently all work needs to be taken home at the end of each session. However, it is highly likely that long term projects will be able to stay at the facility until the work has been completed once the facility is finished being renovated.

Clock and Watch Tool Lists

chapter members have been very supportive in either buying tools or donating them for use at the monthly Technical (Tech) Sessions. The lists below show available tools and those needed. Watch tools are currently supplied by each member as many are specialized per task and they can get quite expensive.

Clock Tools

Watch Tools

Authored by Drew Lundgren

Authored by Shaun Clarke

Main Spring Calculation

Watch Main Spring Calculation (Excel file)

By Shaun Clarke

Chapter 139 Website Mainspring Calculator

<u>A. M</u>	EΑ	<u>SUREMENTS</u>					
1. Start	t by	measuring the inside diameter of the ma	ainsprin	g barrel:			
		Barrel Inside Diameter	11.51	mm			
		from this we calculate the radius					
R	\ =	Barrel Inside Radius	5.76	mm			
2. Next, measure the outside diameter of the barre			el arbor:		FYI: Arbor Outside Diameter should be		
					about 1/3rd of the Barrel inside diameter.		
		Arbor Outside Diameter	3.92	mm	We calculate this as:	3.84	mm
		from this we calculate the radius					
r	=	Arbor Radius	1.96	mm			
3. Next, measure the thickness of the mainspring:				FYI: Mainspring thickness should be about 1/100th of Barrel Inside Diameter.			
е	=	Mainspring Thickness	0.133	mm	We calculate this as:	0.12	mm
3. Fina	lly,	measure the width of the mainspring:					
		Mainspring Width	1.31	mm			

Reference: The Theory of Horology, Swiss Federation of Technical Colleges (1999), pp 48

Chapter 139 Website Mainspring Calculator

B. MA	AINSPRING LENGTH						
	Calculation for Mainspring Length is:	L=	$\pi(R^2-r^2)$				
			2·e				
	Mainspring Length equals:	346	mm		in inches	13.6	II
C. K-F	ACTOR						
	Calculation for "k-factor" is:	k =		r	FYI: Optimal range for the k-factor is		
				е	between 10 and 14.		
	k-factor equals:	15					
D. OR	DERING						
		Met	<u>ric</u>			Inche	<u>es</u>
	Mainspring width	1.31	mm		Mainspring width	0.0516	"
	Mainspring thickness	0.133	mm		Mainspring thickness	0.0052	11
	Mainspring length	346	mm		Mainspring length	13.6	11
	End Style	<spe< td=""><td>ecify></td><td></td><td>End Style</td><td><spe< td=""><td>ecify></td></spe<></td></spe<>	ecify>		End Style	<spe< td=""><td>ecify></td></spe<>	ecify>

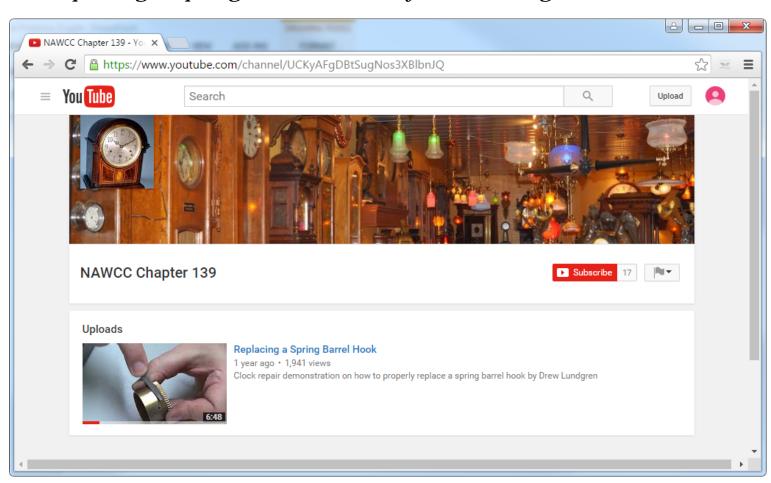
Reference: The Theory of Horology, Swiss Federation of Technical Colleges (1999), pp 48

Chapter 139 Website Educational Programs

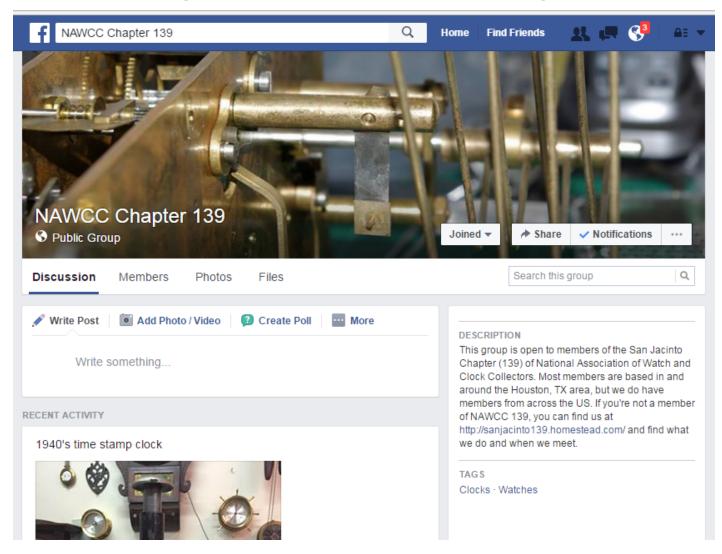
- Recoil Escapement Class
- Statue Repair & Restoration Class
- Chapter Reverse Glass Painting Class
- Mold and Casting Class
- French Clock Class
- Wood Case Restoration Classes
- Kitchen Clock Class
- Wood Clock Movement Repair Class
- Pocket Watch Servicing Classes

YouTube "NAWCC Chapter 139"

"Replacing a Spring Barrel Hook", by Drew Lundgren (~2000 views)



Facebook "NAWCC Chapter 139" Public Group



Suggestions or submissions?

Contact our webmaster...

